



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3303-02-5

Job Sheet 177466



Part No: RBE350A93-3303-02-5

Job Qty: 10 ea **30**

Part Name: Extractor Pin



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/14/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Machining-4		
120	Mori Seiki	10 pcs	4/30/18	4/30/18	1.00	2.00	MORI SL-154		
130	QC	10 pcs	4/30/18	4/30/18	0.00	0.00	QC2 Machining-5		
140	QC	10 pcs	4/30/18	4/30/18	0.00	0.00	QC8 Machining-5		
150	Outsource	10 pcs	4/30/18	4/30/18			GRO002-VC	5	
160	Packaging	10 pcs	4/30/18	4/30/18	0.00	0.00	Packaging2		
170	QC	10 pcs	4/30/18	4/30/18	0.00	0.00	QC6		
210	Packaging	10 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-2		
220	QC21-SA	10 Ea	4/30/18	4/30/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB741 FOLIO REV: _____ DWG REV: _____ 2-Debur **9-50** JUN 1 2 2018
 Descriptions: 150 - Issue P/O to Groupe Altech; PO **04059** -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 160 - Receive
 210 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.375	MT-4140 QT-R1.375	1 ft (.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.375	1	42	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 8:34 AM dart.logan.david



Container No: S076784



Part: RBE350A93-3303-02-5

Job No: 177466

Serial No/Batch: S076784

Revision: 4

Inspector:

Exp Date: 05/31/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/31/18

DART AEROSPACE LTD		Work Order:	177 466
Description: Extractor Pin		Part Number:	177 466
Inspection Dwg:		Rev:	4
			Page 1 of 1

INSPECTION SHEET

[illegible]

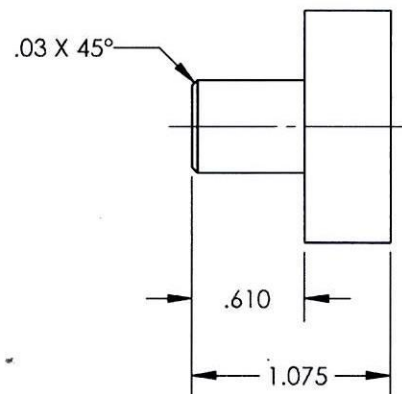
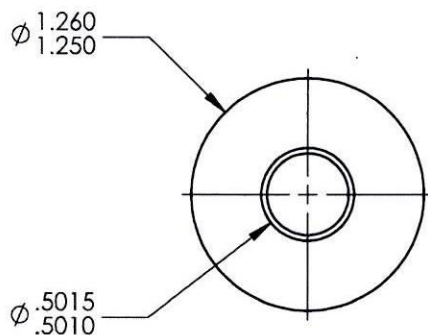
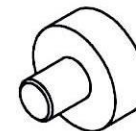
Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: <i>18-05-31</i>	Date: <i>18/06/01</i>	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
3		-5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015.	3/13/2014	DPD	GE
4	15-0132	-5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



(-5)

EXTRACTOR PIN

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-5	REV 4
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D. Weid</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH BLACK OXIDE
	SPEC
	USED ON MODEL
	EUROCOPTER AS350A
SCALE 1:1	DATE 10/27/2008
	SHEET 4 OF 5

PURCHASE ORDER

DAS
38
9-89



Certificat de Conformité / Certificate of Compliance

(009916-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009916- 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
07-Jun-2018		Jessie Boisvert		040059				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3300-20 Rev.	RBE350A93-3300-20 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	OXIDE-BLACK CH	12	12	0	0	0
2	RBE350A93-3400-00-1 Rev.	RBE350A93-3400-00-1 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	OXIDE-BLACK CH	12	12	0	0	0
3	RBT400313-7 Rev.	RBT400313-7 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	BLACK-OXIDE CH	7	7	0	0	0
9	3307-00-03 Rev.	3307-00-03 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924 CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
10	RBE350A93-3303-02-5 Rev.	RBE350A93-3303-02-5 01 -BLACK OXIDE ON SST MIL-DTL-13924D BLACK OXIDE FINISH, MIL-C-23942C, CLASS 1	BLACK-OXIDE CH	30	30	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.